

# Designed for Continuous Emissions Monitoring (CEM), the robust and compact T-I Max CEM offers:

- Accuracy traceable to the world's major national reference labs
- High specificity—no interference
- Sub-ppb detection capability
- No periodic sensor replacement/maintenance
- Unprecedented speed of response
- Wide dynamic range

Delivering your best measurements, the extremely versatile T–I Max CEM is used for monitoring gas concentrations of target compounds, both for compliance and process control. The T–I Max CEM analyzer represents the latest advancement in Continuous-Wave Cavity Ring-Down Spectroscopy designed for superior performance and unprecedented speed of response. It is an ideal, proven solution for MATS HCI compliance needs. As such, applications include continuous emissions monitoring of sources, such as cement kilns, power plants, paper mills, and refineries. Using Tiger Optics' T–I Max CEM analyzer, you can verify concentrations of target compounds with parts– per-billion accuracy, drift-free stability, and virtually immediate response.

The T-I Max CEM detects NH<sub>3</sub>, HCl, HF, H<sub>2</sub>S, CO, HCN, and CH<sub>4</sub>, among other species. You will find our analyzer is easy to install, exceptionally intuitive to use, and effortless to maintain. The modern software enables you to easily configure the analyzer via its touchscreen display and to communicate with virtually any manufacturer's DAHS. Two units fits into one 19" rack mount. The robust design—free of moving parts—results in an analyzer that has a high mean time between failures (MTBF) and a very low cost of ownership (COO).



# **T–I Max CEM** Next–Generation CEM Analyzer



## Performance

| Operating range                       | See table below                |  |  |  |
|---------------------------------------|--------------------------------|--|--|--|
| Detection limit (LDL, $3\sigma/24h$ ) | See table below                |  |  |  |
| Precision (1 $\sigma$ , greater of)   | ± 0.75% or 1/3 of LDL          |  |  |  |
| Accuracy (greater of)                 | ± 4% or LDL                    |  |  |  |
| Speed of response                     | See table below                |  |  |  |
| Environmental conditions              | 10°C to 40°C                   |  |  |  |
|                                       | 30% to 80% RH (non-condensing) |  |  |  |
| Storage temperature                   | –10°C to 50°C                  |  |  |  |

#### **Gas Handling System and Conditions\***

| Wetted materials | 316L stainless steel               |  |  |
|------------------|------------------------------------|--|--|
|                  | 10 Ra surface finish               |  |  |
| Gas connections  | 1/4" male VCR inlet and outlet     |  |  |
|                  | (1/4" Swagelok® adapters included) |  |  |
| Inlet pressure   | 0 – 10 psig                        |  |  |
| Outlet pressure  | Vacuum (<10 Torr)                  |  |  |
| Flow rate        | ~2 slpm max.                       |  |  |
| Sample gases     | Air, diluted stack gas             |  |  |
| Gas temperature  | Up to 60°C                         |  |  |

| Dimensions                | H x W x D [in (mm)]                  |
|---------------------------|--------------------------------------|
| Standard sensor           | 8.73 x 8.57 x 23.6 (222 x 218 x 599) |
| Sensor rack               | 8.73 x 19.0 x 23.6 (222 x 483 x 599) |
| (fits up to two sensors)  |                                      |
|                           |                                      |
| Weight                    |                                      |
| Standard sensor           | 33 lbs (15 kg)                       |
|                           |                                      |
| Electrical and Interfaces |                                      |
| Platform                  | Max series analyzer                  |
| Alarm indicators          | 2 user programmable                  |
|                           | 1 system fault                       |
|                           | Form C relays                        |
| Power requirements        | 90 – 240 VAC, 50/60 Hz               |
| Power consumption         | 40 Watts max.                        |
| Signal output             | Isolated 4–20 mA                     |
| User interfaces           | 5.7" LCD touchscreen                 |
|                           | 10/100 Base-T Ethernet               |
|                           | USB, RS-232, RS-485                  |
|                           | Modbus TCP (optional)                |
| Data storage              | Internal or external flash drive     |
| Certification             | CE Mark                              |

| Performance:                 | Range <sup>+</sup> | LDL (3σ) | Precision (1ơ) @ zero | Speed of Response |
|------------------------------|--------------------|----------|-----------------------|-------------------|
| T-I Max CEM NH <sub>3</sub>  | 0 – 40 ppm         | 6 ppb    | 2 ppb                 | 1 min to 95%      |
| T–I Max CEM HCl              | 0 – 4 ppm          | 0.75 ppb | 0.25 ppb              | 30 sec to 90%     |
| T-I Max CEM HF               | 0 – 1 ppm          | 0.15 ppb | 0.05 ppb              | 30 sec to 90%     |
| T–I Max CEM H <sub>2</sub> S | 0 – 500 ppm        | 40 ppb   | 13 ppb                | 30 sec to 95%     |
| T–I Max CEM CO               | 0 – 2500 ppm       | 250 ppb  | 90 ppb                | 30 sec to 95%     |
| T-I Max CEM CH <sub>4</sub>  | 0 – 20 ppm         | 1.5 ppb  | 0.5 ppb               | 30 sec to 95%     |

\*Vacuum source with >2 slpm @ 10 Torr required †Higher ranges are available, please contact us. U.S. Patent # 7,277,177

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